STANLEYEngineered Fastening



Lockbolt Systems Range Overview



Lockbolt Systems

Lockbolt Type Diameter, Material

Features and Benefits

Typical Cross Section

NeoBolt®



High strength, unmatched vibration resistant lockbolts without pin break for heavy duty structural applications, providing a collar 'fit-up' feature for easy pre-assembly.

ø 4.8 mm – 25.4 mm Steel

No Pin Break:

- No metal waste, eco-friendly
- No dropped stems improving working area safety
- Avoid corrosion at stem break point (vs. traditional lockbolts)
- Reduced pin size and weight for lower warehousing and shipping cost

Maintenance Free:

• No torque or re-torque is required

Fast & Shockless Installation:

- Reduces operator fatigue and installation noise
- Fine pitch pin groove design for superior vibration resistance vs. traditional lockbolts and nut & bolt settings
- Collar 'fit-up' feature for easy pre-assembly of the joint, ideal for upside-down installation
- Radial bar indicators on collar for quick visual swage inspection upon placing



Avdelok®



High strength, vibration resistant lockbolts with high controlled clamp.

ø 4.8 mm – 9.6 mm Aluminium, Steel, Stainless steel

- High shear strength for high strength assembly
- High controlled clamp provides excellent vibration resistance
- Quick to install across a wide range of applications
- Wide choice of materials, sizes, head styles and collar options to suit a wide variety of applications
- Easy to inspect for tampering
- High security tamper resistance TIR approved
- Steel Avdelok pins typically offer comparable values to property class 5.8 threaded products
- Robust and rugged installation tools

Avdelok® XT



Large diameter lockbolt for heavy engineering applications.

ø 12.7 mm – 28.6 mm Steel

- Exceptional shear and tensile strength provides consistent high performance, required in load-bearing structural applications
- Excellent vibration resistance
- High security tamper resistance TIR approved
- Tolerates variation in joint allows angled installation up to 7°
- Quick and easy to install requires minimum skill labour
- Simple installation tooling eliminates the cost of calibration and reduces maintenance
- Consistent installation prevents rework and associated costs
- Simple visual inspection for quality assurance joints
- Installed Avdelok XT fasteners provide a minimum shear, tensile and pre-load strength which is equivalent to or exceeds ISO898-1 property class 8.8 or ASTM A-325 standards





Lockbolt Type Diameter, Material

Features and Benefits

Typical Cross Section

Maxlok®



High strength, vibration

resistant lockbolts with

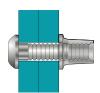
multi-grip capability.

ø 4.8 mm – 6.4 mm

Aluminium, Steel

 Wide grip range reduces inventory, simplifies stock control, and accommodates wide variations in material thickness

- High shear strength for high strength assembly
- High, controlled clamp provides excellent vibration resistance
- Wide range of special purpose installation tools
- Quick to install across a wide range of applications
- Brazier, countersunk, mushroom and truss head styles suit a wide variety of applications
- Easy to inspect tampering
- High security tamper resistance TIR approved



Avtainer®



High strength, steel fastener

composite panels to metal.

and shell designed for joining

Prevents cracking and pull through of composite materials

- Ideal for the assembly of GRP vehicle panels
- High shear strength for high strength assembly
- Underhead Santoprene® seal for a water/air tight joint
- Internally locked stem provides a secure, vibration resistant joint



- Smaller shell size available for use against metal surfaces
- Optional encapsulated heads to match the surrounding colour
- Easy to inspect for tampering
- High security tamper resistance TIR approved



ø 10.0 mm Steel

Avbolt®



The Avbolt structural fastener

is a high strength, tamper resistant, blind steel fastener

designed for use in heavy-

It offers a high tensile and shear strength normally only possible with non blind lockbolts and combines it with the installation speed of blind

duty structural applications.

- Use on blind sided application
- High tensile and shear strength for heavy-duty applications
- Wide grip capability suits a variety of material thicknesses
- Ideal for areas with restricted access
- Locking feature creates a vibration resistant joint and prevents loose stems
- · Fast installation
- High security tamper resistance TIR approved
- Simple tooling requires only minimum operator skill



ø 4.8 mm – 16.0 mm Steel

products.

Lockbolt Systems



Installation Tools

Genesis® nG4

Versatile lightweight pneumatic/ hydraulic power tool capable of placing Avdelok® and Maxlok® lockbolts up to Ø 6.4 mm, and ø 10.0 mm Avtainer®. High force to weight ratio and innovative ergonomic design delivers maximum user efficiency and comfort.



Genesis® nG3 LB

Lightweight pneumatic/hydraulic power tool for the reliable placement of NeoBolt® lockbolts ø 4.8 mm and 6.4 mm.



73200 Model

The hydro-pneumatic 73200 tool is designed to place NeoBolt® lockbolts ø 8.0 mm, Avdelok®, Maxlok® and Avtainer® lockbolts up to ø 10.0 mm as well as Avbolt® fasteners up to Ø 8.0 mm. Featuring an innovative patent protected hydraulic design and using the latest sealing and guiding technology, this new tool delivers

unmatched fastening efficiency and dependability.

7287 Model

Hydro-pneumatic split tool with a lightweight placing head able to place NeoBolt® lockbolts ø 9.6 mm, Avdelok® and Avtainer® lockbolts up to ø 10.0 mm , Avbolt® fasteners up to ø 8.0 mm, and all other lockbolts up to ø 8.0 mm.



AV™ Series Tools

The AV hydro-electric power tool line is capable of setting all Avdelok® and Avdelok® XT lockbolts from as small as ø 9.6 mm to as large as ø 28.6 mm. It also has the flexibility needed to set NeoBolt® lockbolts ø 12.7 mm up to ø 25.4 mm and Avbolt® sizes ø 8.0 mm through ø 16.0 mm.



AV™ 30 **AV™ 50**

Enerpac® PRO Series Pumps

STANLEY Engineered Fastening has partnered with Enerpac, the World Leader in Hydraulic Equipment to offer a specialised selection of reliable, durable and versatile high-pressure hydraulic pumps to power all AV™ Hydro-Electric Power Tools.





Avdel UK Limited Stanley House, Works Road Letchworth Garden City, Herts SG6 1JY Tel. +44 (0)1582 900-000 · Fax -001 enquiries2@sbdinc.com

www.StanleyEngineeredFastening.com